
Technical Service Bulletin No. S-05-08

Spectrem 4-TS

Mixing

To improve the mixing process of Spectrem 4-TS base material and color pack, the following procedure can be used:

Immediately after opening the pail of Spectrem 4-TS, you can use a spatula to burrow into the center of the material creating a hole that reaches at least half way through the pail. Add the color pack to the void and begin mixing with the paddle mixer and slow speed drill down the middle of the pail. Working the bulk of the color pack into the center of the base material will lubricate the base material quicker, making it easier to mix the entire pail.

Always make sure to mix until there are no color striations. To do this, scrape the sides of the pail periodically, and ensure the paddle makes frequent contact with the bottom and far sides of the pail as the paddle is working up and down the height of the pail.

Doing this will make mixing Spectrem 4-TS easier by shortening the time it takes to get a well-mixed pail.